

Work Order ID 67308-2

Tuesday, March 15, 2011 9:19:26 AM

SPLIT-2



Page 1

Item ID: D4202-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacer

175

Start Date: 3/15/2011 Start Qty: 200.00



Cust Item ID:

Required Date: 3/15/2011 Req'd Qty: 200.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

D4202

A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per Folio FB015

FOLIO REV: _____

DWG REV: _____

?

SA 11/3/15

171

Ø

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SA 11/3/15

171

Ø

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

ant 11/03/15

171

Ø

Work Order ID 67308

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Page 2

Item ID: D4202-1

Revision ID:

Item Name: Spacer

Start Date: 3/15/2011 Start Qty: 200.00

Required Date: 3/15/2011 Req'd Qty: 200.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: 46

0.00



Packaging

Memo

0.00

Packaging

STOCK IN SKIDTUBE CELL

Handwritten signature

11-3-15

171

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/16 MF

11-03-16

Picklist Print

Tuesday, March 15, 2011 9:19:23 AM

Page 1

Work Order ID: 67308

Parent Item: D4202-1

Parent Item Name: Spacer



Start Date: 3/15/2011

Required Date: 3/15/2011

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP REV:A NEW ISSUE 10-12-07 JLM VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.058	049	Purchased	No			100	f	138.5000	0.35	73.68421			



6061-T6 RD Tube .500 x.058W

049W

Location

MAT

Loc Qty

138.5

114882

8.5

117084

130

Loc Code

24 Pt

12 Pt

36 Pt

72 Pt

11

114812

1

111028

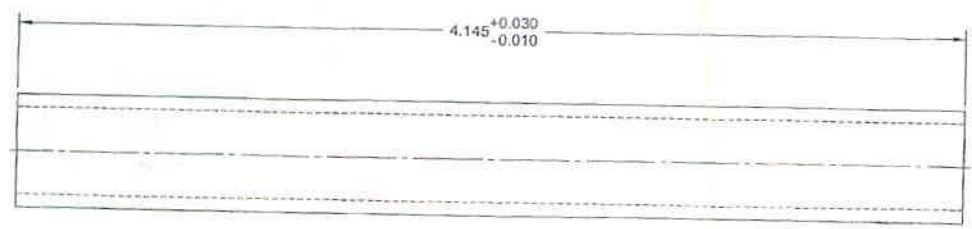
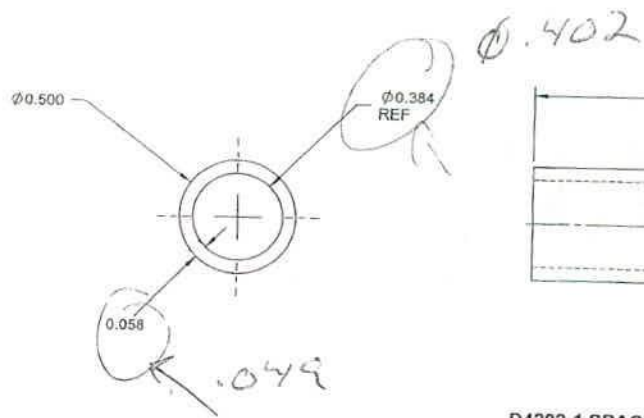
111

115010

~~114830~~

~~2 Pt~~

10f



D4202-1 SPACER

RELEASE
2010-11-18
up

- NOTES:**
- 1) MATERIAL: 6061-T6 ALUMINUM TUBING PER WW-T-700/6, AMS 4080, AMS 4082, QQ-A-200/8, OR QQ-A-225/8
REF DART SPEC M6061T6T0.500W.058
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.03 lbs
- 049*
MP
11/03/15

A		NEW ISSUE		CP	10.09.22
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD			
DRAWN	<i>MP</i>	HAWKESBURY, ONTARIO, CANADA			
CHECKED		DRAWING NO.	REV. A		
MFG. APPR.	<i>MP</i>	D4202	SHEET 1 OF 1		
APPROVED		TITLE	SCALE		
DE APPR	<i>MP</i>	SPACER	NTS		
DATE	10.09.22	<small>COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			

